

EXCUSE ME, MANAGER.  
SINCE THE NOZZLE OF THE  
MOLDING MACHINE IS BLOCKED,  
IT CAN NOT BE MOLDED.

ALSO  
BLOCKED!?

HMM... WELL THEN,  
LET'S TRY TO RAISE UP  
THE RESIN TEMPERATURE  
OF THE NOZZLE MORE.

BUT, THE STRINGING WILL BE  
GENERATED BY RAISING UP  
5°C TEMPERATURE.

YES.

I WONDER IF  
THERE IS NO WAY IN  
WHICH THE NOZZLE TEMPERATURE  
IS NOT TRANSMITTED  
TO THE MOLD...

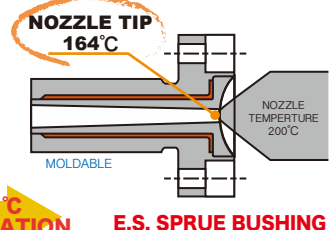
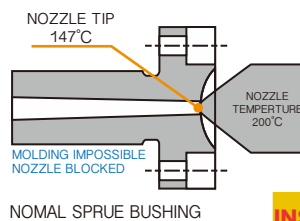
OH...

IN ORDER TO SOLVE THE PROBLEM...

**E.S. SPRUE BUSHING!!!**

#### [NOZZLE TIP TEMPERATURE COMPARISON]

※RESIN: 200°C (POM) / MOLD: 80°C



IF YOU USE THE E.S. SPRUE BUSHING,  
THE NOZZLE TEMPERATURE IS NOT DEPRIVED  
BY THE MOLD, IT IS EFFECTIVE  
IN THE PREVENTION OF STRINGING.

THE TEMPERATURE OF THE NOZZLE  
WAS RAISED, BUT **STRINGING**  
**DOES NOT OCCUR!**

**YEAH!!!!**

NOT ONLY ELIMINATE NOZZLE BLOCKING,  
BUT ALSO THE MOLDING BECOMES STABILIZED.  
**THIS IS SO GREAT!**